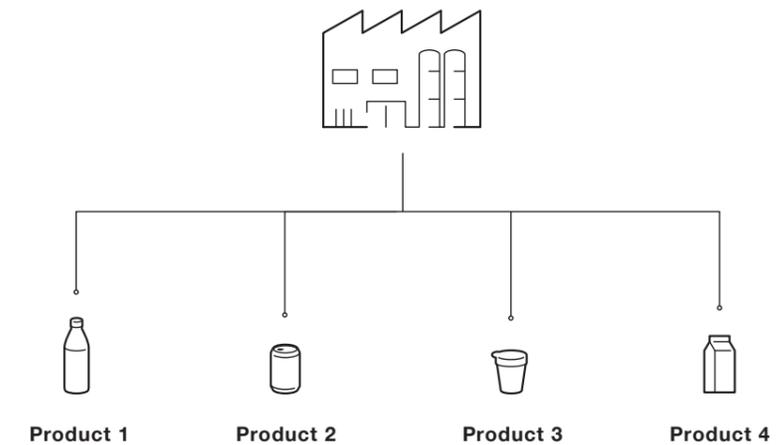




# Measuring the flow fluently for more profit.

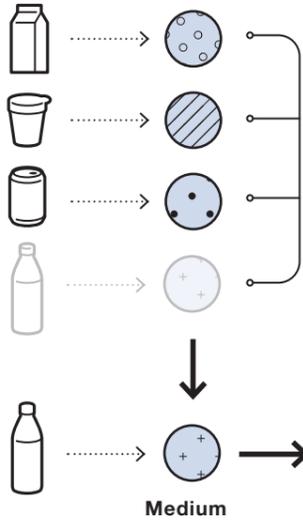
/ Is everything flowing the way you want it to? / Let us assume that you process several products at a single plant in your company. Be it milk or beer: above all, it is the quantity that counts. After each batch process, you rinse the pipeline with a cleaning agent. This mixes with your product – and causes litres of waste. Furthermore, costs are incurred for waste water treatment. A flowmeter that quickly detects the media changeover reduces waste and increases the efficiency of your plant. So that everything flows as it should.

A food or beverage manufacturer operates an efficient production plant. It needs to run at full capacity to process the wide range of products economically. The crucial point: the efficiency of the plant is below expectations as profit slips away with each media changeover.

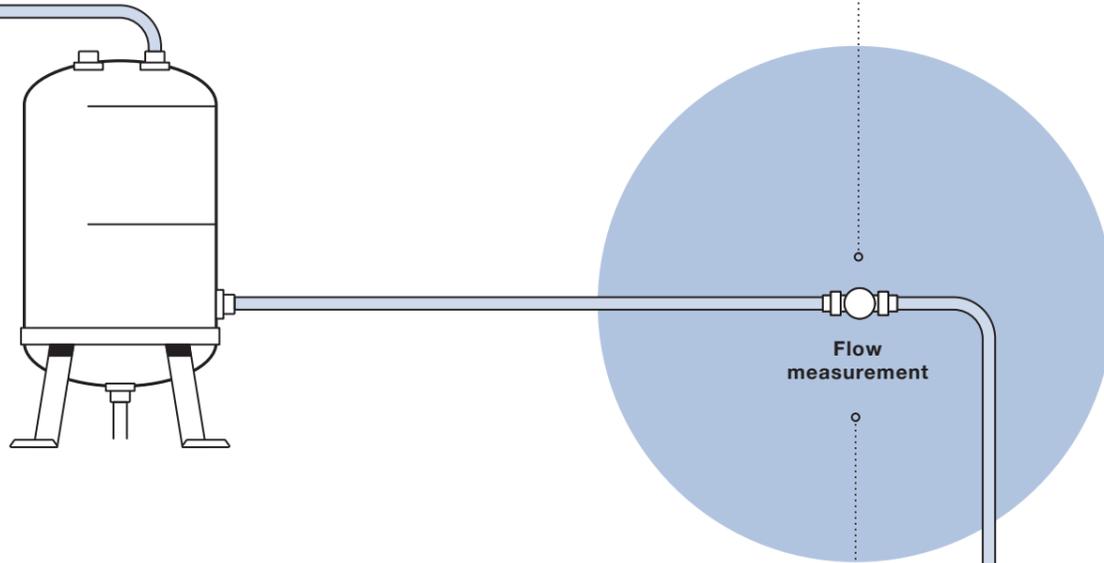


Do you want to increase the efficiency of your plant? Read how easy this can be done in your plant on the following pages.

**/ Efficiency is key /** Regardless of whether you process milk, beer or lemonade: during normal operation, your plant should produce as efficiently as possible.

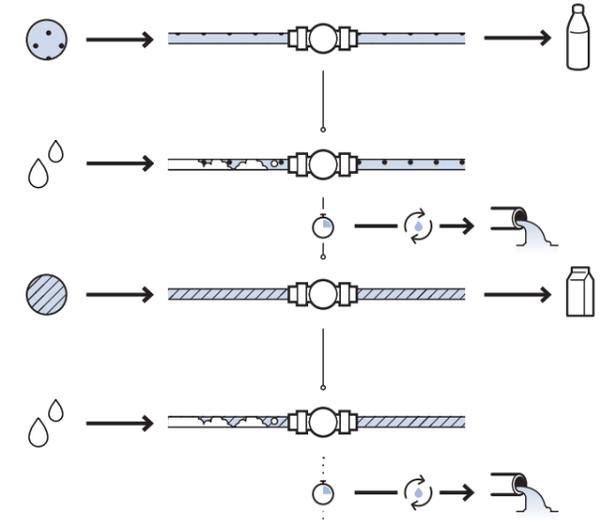


**Compatible** Regardless of whether milk, beer or cleaning fluid: flow measurements demand flowmeters that are compatible with a range of liquids.



## Media changeover

The pipeline has to be rinsed after each batch process. During the media changeover, the cleaning agent contaminates the product rendering it worthless.



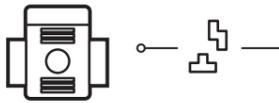
## Waste water treatment

Tipping product "down the drain" causes additional costs for waste water treatment.

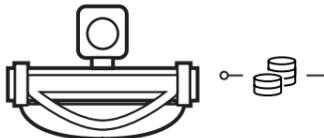


## Conventional solutions

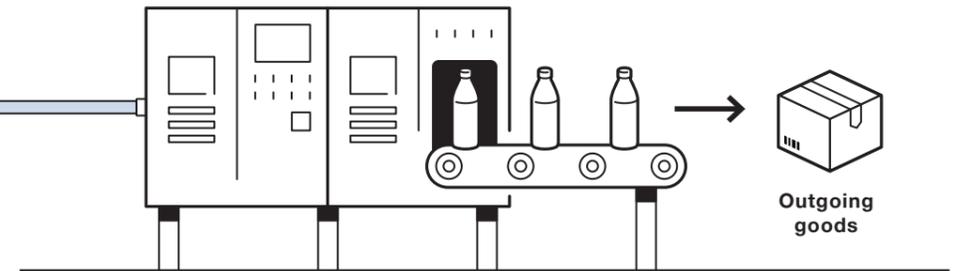
Electromagnetic flowmeters (EMF) can also be used to measure the flow of various liquids. However, if they should also detect the media changeover, they must be combined with additional sensors.



Coriolis flowmeters detect the media changeover, but are expensive to purchase and difficult to handle due to their size and weight.



Production plant



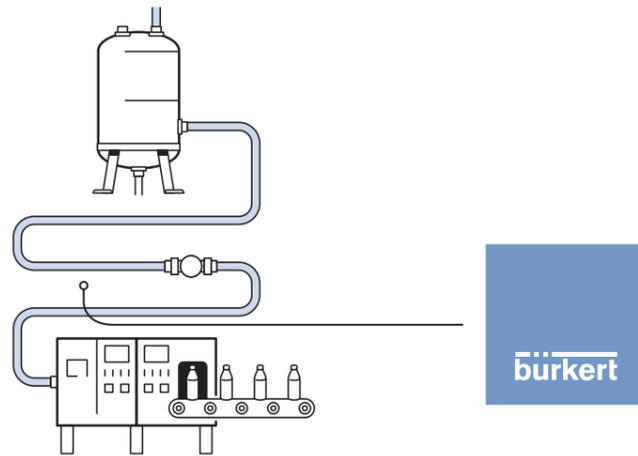
**/ Flow measurement with SAW technology / Hygiene is the top priority when producing food products and beverages. FLOWave provides you with a compact solution that meets strict hygienic requirements. Thanks to innovative SAW technology, the flowmeter dispenses with sensor elements in the measuring tube. No parts in the measuring tube means: no leaks, no material incompatibility, no maintenance, no pressure drop and easy cleaning.**

FLOWave

Surface acoustic waves (SAW) occur in nature, e.g. as a result of seismic activities. We have harnessed these effects in a patented technology for the inline flow measurement of liquids.



**/ Compact and clever / FLOWave not only measures the flow rate, but also the temperature, density factor and acoustic transmission factor of your liquids. It therefore detects media changeovers quickly and precisely. This is a gain for your production plant: it works much more efficiently.**



#### Maximum precision



FLOWave measures the volume flow independently of the conductivity of the medium with an accuracy of 0.4% of the measured value, the accuracy for the temperature is  $\leq 1$  °C.

#### Meets the highest hygiene requirements



FLOWave dispenses with sensors in the measuring tube that come into contact with the medium. It therefore measures the flow under completely hygienic conditions. This is confirmed by various certificates (ASME BPE, 3A and EHEDG).

#### Fit for the future



FLOWave devices utilise the Bürkert device platform EDIP. EDIP stands for "Efficient Device Integration Platform". It considerably simplifies the handling of the devices and helps to integrate them quickly into an existing fieldbus system. In short: EDIP is just one way we addressing the challenges of Industry 4.0.

#### Easy to handle and install



The compact and lightweight flowmeter fits into every system and is easy to install. A FLOWave device with two inches pipe size weighs just 3.4 kg - compared to a Coriolis flowmeter with 70 kg.

#### Less loss, more productivity



Thanks to the "Density Factor" function, FLOWave detects fluid changeovers very quickly and simplifies the separation of production steps. This reduces waste and costs while increasing productivity.

#### Constant processes and product quality



The "Acoustic Transmission Factor" function detects bubbles, particles or solids in the liquid. This allows the user to intervene quickly as soon as defined process variables are exceeded or undercut.

#### Fast start-up and easy operation



The high-resolution 2.4" display offers flexible operation with intuitive, graphic user guidance. Freely definable measured value designations and the optional display of one to four measured values, a trend curve and the parameterisation interface enable an individually coordinated display.

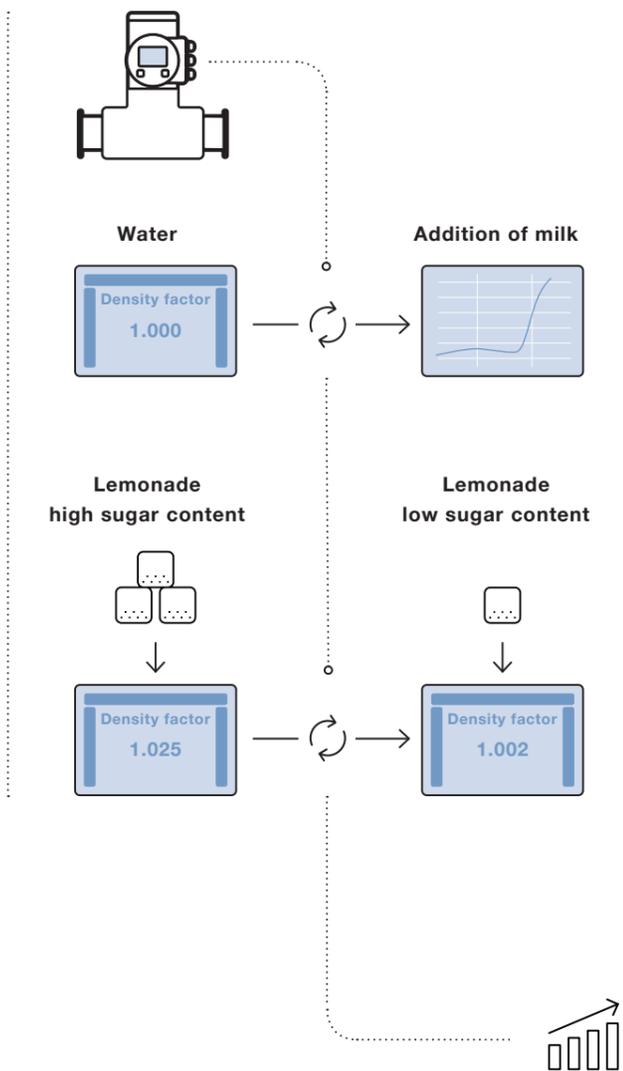
The WiFi module allows remote access to measurement parameters via web browser. This is particularly relevant when FLOWave is installed at difficult-to-access points in the process.

**Flow measurement — Density factor**

**/ Wave goodbye to waste: Detecting media changeover, separating production steps / FLOWave continuously determines the density factor. This is a temperature compensated measured value. If it changes, FLOWave recognises that a different liquid is flowing. For example, when milk turns into water at the end of a batch process. This fast and precise measurement reduces waste and increases the efficiency of the plant. We illustrate it here using an example of water, milk and lemonade with varying sugar content:**

Regardless of the temperature, FLOWave outputs a density factor of 1.000 for water. If milk is added, the density factor increases. **The higher the density of a liquid, the higher the density factor.**

In the second example, two types of lemonade with varying sugar content are distinguished from each other: the lemonade with more sugar has a density factor of 1.025. The density factor for the lemonade with slightly less sugar is 1.002. **The higher the sugar content of a liquid, the higher the density factor.**



**Flow measurement — For more profit**



Example calculation

**Fluent and profitable:** 100 litres of liquid per minute flow through a DN50 pipeline. Conventionally, the media changeover is time-controlled; due to the tolerance, the valve to the drain opens 15 seconds too early. With 5 media changeovers per day, around 125 litres of your product end up in the drain. FLOWave detects the media changeover faster, sends a message to the valve, which switches 10 seconds earlier, thereby protecting your resources and your budget.

**Conventional plant**

**125** litres of lost product per day  
*(per production day)*



**Plant with FLOWave**

**42** litres of lost product per day  
*(per production day)*



**Savings**

Product loss with conventional solution **125** litres

Reduced product loss with FLOWave **42** litres

Difference = **83** litres

**+** **166** more bottles with a difference of 83 litres

**€ 0.2** profit per 0.5-litre bottle



**166 bottles x €0.2 = €33.2 more profit per day; based on 30 production days a month, it results in an additional profit of €996**



**€ 11,952** additional profit per year



**Flow measurement**